

TECUMSEH POWER COMPANY

SERVICE CARBURETORS

FILE IN: Division 5, Section A
ISSUED: July 1975
REVISED: November 2007

LIST OF PARTS REQUIRED TO BUILD A COMPLETE CARBURETOR FROM A STANDARD SERVICE CARBURETOR

THIS LISTING REQUIRED ONLY WHEN ORIGINAL CARBURETOR TO BE REPLACED IS NOT AVAILABLE.

NOTE WELL: IN ADDITION TO PARTS LISTED BELOW, ALL WILL REQUIRE: 1 EACH 650506 CHOKE SHUTTER SCREW 1 EACH 650417 IDLE REGULATING SCREW 1 EACH 630766 IDLE REGULATING SCREW SPRING									
ORIGINAL PART NO.	CARB MFG. NO.	STANDARD SERVICE CARB. NO.	THROTTLE SHAFT ASSY.	THROTTLE RETURN SPRING	CHOKE SHAFT ASSY.	CHOKE SHUTTER	CHOKE RETURN SPRING	CHOKE DETENT SPRING	DETENT SPRING SCREW
630875	35	*631985A	631868	---	OBSOLETE	630758	630757A	---	---
630880	34	*631985A	631868	---	OBSOLETE	630758	630757A	---	---
630892	37	*631985A	631868	---	630904	630758	---	---	---
630982	58	*631985A	631615	631767	630904	630758	---	---	---
630986	52	*631985A	631615	631767	630973	630758	632045	---	---
630989	51	*631985A	631615	631767	OBSOLETE	630758	632045	---	---
631018	65	*631985A	631615	631767	630973	630758	632045	---	---
631116	103	*631985A	631615	631767	630904	630758	---	---	---
631128	104	Obsolete	31834	631767	31868	31837	---	---	---
631134	126	631798A	631615	631767	31859	31837	---	---	---
631144	127	631788A	31834	631767	31836	631037	632045	---	---
631152	136	Obsolete	31834	631767	31859	31837	632042	---	---
631155	145	631800A	31834	631767	630973	631037	632045	---	---
631165	141	631800A	31834	631767	630973	631037	632045	---	---
631177	148	631800A	31834	631767	31868	31837	---	---	---
631211	162	631790A	631615	631767	31841A	31837	---	---	---
631368	194	631800A	31834	631767	31868	31837	---	---	---
631440	280	631793	31834	631767	31869	31837	---	---	---
631444	263	631800A	31834	631767	630973	631037	632045	---	---
631444	1322	631800A	31834	631767	630973	631037	632045	---	---
631447	281	631792A	31834	631767	630973	631037	632045	---	---
631447	1323	631792A	31834	631767	630973	631037	632045	---	---
631453	287	631793	31834	631767	31836	31837	---	---	---
631453	1175	631793	31834	631767	31836	31837	---	---	---
631454	291	631793	31834	631767	31842	31837	630757A	---	---
631454	1173	631793	31834	631767	31842	31837	630757A	---	---
631458	278	Obsolete	31834	631767	630973	631037	632045	---	---
631458	1171	Obsolete	31834	631767	630973	631037	632045	---	---
631459	283	631793	31834	631767	31841A	31837	632042	---	---
631460	289	631800A	31834	631767	31868	31837	632042	---	---
631469	245	631795A	631615	631767	630904	31837	632042	---	---
631480	301	631793	31834	631767	31859	31837	---	---	---
631500	324	*632000A	631255	631767	631302	630736	631476	---	---
631512	335	631790A	631615	631767	OBSOLETE	31837	---	---	---
631535	320	631794A	631615	631767	OBSOLETE	31837	---	---	---
631537	418	631795A	631615	631767	See Note 1	31837	632042	---	---
631537	1326	631795A	631615	631767	See Note 1	31837	632042	---	---
631540	340	631792A	31834	631767	OBSOLETE	631037	---	---	---
631544	341	631792A	31834	631767	OBSOLETE	631037	---	---	---
631545	355	631794A	631615	631767	631538	31837	---	---	---
631563	358	631792A	31834	631767	630973	631037	632045	---	---
631578	362	631792A	31834	631767	630973	631037	632045	---	---
631591	325	*631993	OBSOLETE	OBSOLETE	OBSOLETE	630736	---	OBSOLETE	650569
631623	404	*632000A	631255	631767	631605	630736	---	---	---
631644	410	631798A	631615	631767	OBSOLETE	31837	---	---	---
631651	406	*631993	OBSOLETE	OBSOLETE	OBSOLETE	31837	---	OBSOLETE	650569
631654B	544	*631993	631868	OBSOLETE	631869	31837	---	---	---
631667	432	631795A	631615	631767	OBSOLETE	31837	632042	---	---
631667	1178	631795A	631615	631767	OBSOLETE	31837	632042	---	---

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ORIGINAL PART NO.	CARB MFG. NO.	STANDARD SERVICE CARB. NO.	THROTTLE SHAFT ASSY.	THROTTLE RETURN SPRING	CHOKE SHAFT ASSY.	CHOKE SHUTTER	CHOKE RETURN SPRING	CHOKE DETENT SPRING	DETENT SPRING SCREW
631702	430	631796A	631615	631767	OBSOLETE	31837	632042	---	---
631702	1177	631796A	631615	631767	OBSOLETE	31837	632042	---	---
631703	439	631796A	631615	631767	OBSOLETE	31837	632042	---	---
631703	1327	631796A	631615	631767	OBSOLETE	31837	632042	---	---
631704	433	631953	631615	631767	OBSOLETE	31837	---	---	---
631723	402	631792A	31834	631767	31868	31837	---	---	---
631762	484	631798A	631615	631767	630973	631037	632045	---	---
631810	451	631863C	631776A	631970	631779	631753	631780B	---	---
631835	518	631800A	631615	631767	630973	631037	632045	---	---
631845	536	631863C	631776A	631970	631779	631753	631780B	---	---
631858	454	631957B	631776A	631970	31841A	631753	---	---	---
631860A	542	631960A	631776A	631970	631779	631753	---	---	---
631870	548	631954	31834	631767	31841A	631815	631780B	---	---
631872	492	631957B	631776A	631970	31859	631753	---	---	---
631874	550	631957B	631776A	631970	631859	631753	---	---	---
631875	545	*631993	631868	OBSOLETE	OBSOLETE	31837	---	---	---
631887	555	*631993	631868	OBSOLETE	631888	31837	---	---	---
631901A	678	Obsolete	631776A	631970	631779	631753	631780B	---	---
631904	538	631960A	631776A	631970	631779	631753	631780B	---	---
631907	570	631794A	631615	631767	631908	31837	---	---	---
631909	571	631957B	631776A	631970	OBSOLETE	631753	---	---	---
631911	566	631787	31834	631767	631913	31837	---	---	---
631912	567	631793	31834	631767	631913	31837	---	---	---
631914	568	631953	631615	631767	631908	31837	---	---	---
631916	580	631955	631615	631767	631908	631815	---	---	---
631917	579	631959A	631776A	631970	OBSOLETE	631753	---	---	---
631920	577	631954	31834	631767	631913	631815	---	---	---
631922	584	Obsolete	631776A	631970	631779	631753	631780B	---	---
631924	581	631957B	631776A	631970	OBSOLETE	631753	---	---	---
631925	583	631957B	631776A	631970	631859	631753	---	---	---
631926	586	631957B	631776A	631970	631859	631753	---	---	---
631930	588	6319578	631776A	631970	OBSOLETE	631753	---	---	---
631932	563	631959A	631776A	631970	631859	631753	---	---	---
631977	653	631960A	631776A	631970	631779	631753	631780B	---	---
631981	648	631863C	631776A	631970	631779	631753	631780B	---	---
632015	674	631960A	631776A	631970	631779	631753	631780B	---	---
632034	696	Obsolete	631776A	631970	631779	631753	631780B	---	---
632037	665	631957B	631776A	631970	OBSOLETE	631753	---	---	---
632038	692	631959A	631776A	631970	OBSOLETE	631753	---	---	---
632041	701	631863C	631776A	631970	631779	631753	631780B	---	---
632075	716	631798A	631615	631767	631919	31837	632042	---	---
632609	1324	631795A	631615	631767	631538	31837	632042	630735	---

* Diaphragm Carburetors

NOTE 1: No. 631537 carb used two entirely different choke shaft & lever assy. Early prod. used No. 631538 choke shaft & lever assy. Late prod. used No. 631625 choke shaft & lever assy. Visually compare choke shaft & lever on your carb. with illustration below for correct identification.

